

WANHAO RESIN PROFILE										
RESIN		BURN IN LAYERS				NORMAL LAYER				
Micron, Type, and Color		Layers.	Cure Time (s)	Wait Before Print(S), Lift After (mm)		Cure Time (s), Wait Before(s)		Lift Speed, Bottom Speed,(mm/min) lift after print(mm)		
20 Micron standard	All color	5	19.5	1	6	4	1	25	40	6
20 Micron standard clear	Clear	5	25	1	6	7	1	25	40	6
35 Micron standard	All color	5	25	1	6	5	1	25	40	6
35 Micron standard clear	Clear	5	40	1	6	11	1	25	40	6
50 Micron standard	All color	5	30	1	6	6	1	25	40	6
50 Micron standard clear	Clear	5	47.5	1	6	12	1	25	40	6
80 Micron standard	All color	5	60	1	6	7	1	25	40	6
80 Micron standard clear	Clear	5	80	1	6	12	1	25	40	6
100 Micron standard	All color	5	80	1	6	15	1	25	40	6
100 Micron standard clear	Clear	5	100	1	6	18.5	1	25	40	6
20 Micron Water Washable	All color	5	19.5	1	6	4	1	25	40	6
20 Micron Water Washable clear	Clear	5	25	1	6	7	1	25	40	6
35 Micron Water Washable	All color	5	25	1	6	5	1	25	40	6
35 Micron Water Washable clear	Clear	5	40	1	6	11	1	25	40	6
50 Micron Water Washable	All color	5	30	1	6	6	1	25	40	6
50 Micron Water Washable clear	Clear	5	47.5	1	6	12	1	25	40	6
80 Micron Water Washable	All color	5	60	1	6	7	1	25	40	6
80 Micron Water Washable clear	Clear	5	80	1	6	12	1	25	40	6
100 Micron Water Washable	All color	5	80	1	6	15	1	25	40	6
clear	Clear	5	100	1	6	18.5	1	25	40	6

Most important