

## D11 CGR BASIC SETTING PROFILE rev A

RESIN		BURN IN LAYERS				NORMAL LAYER				
		Layers, Cure Time(s)		Wait Before Print(s) Lift After(mm)		Cure Time(s) Wait Before(s)		Lift Speed, Bottom Speed,(mm/min)lift after print(mm)		
20 Micron Standard	All Color	5	11	1	6	1	1	25	40	6
20 Micron Standard Clear	Clear	5	14	1	6	2	1	25	40	6
35 Micron Standard	All Color	5	17	1	6	2	1	25	40	6
35 Micron Standard Clear	Clear	5	19	1	6	4	1	25	40	6
50 Micron Standard	All Color	5	20	1	6	3	1	25	40	6
50 Micron Standard Clear	Clear	5	30	1	6	5	1	25	40	6
80 Micron Standard	All Color	5	30	1	6	4.5	1	25	40	6
80 Micron Standard Clear	Clear	5	40	1	6	6	1	25	40	6
100 Micron Standard	All Color	5	45	1	6	5	1	25	40	6
100 Micron Standard Clear	Clear	5	50	1	6	7	1	25	40	6
20 Micron Water Washable	All Color	5	11	1	6	1	1	25	40	6
20 Micron Water Washable Clear	Clear	5	14	1	6	2	1	25	40	6
35 Micron Water Washable	All Color	5	17	1	6	2	1	25	40	6
35 Micron Water Washable Clear	Clear	5	19	1	6	4	1	25	40	6
50 Micron Water Washable	All Color	5	20	1	6	3	1	25	40	6
50 Micron Water Washable Clear	Clear	5	30	1	6	5	1	25	40	6
80 Micron Water Washable	All Color	5	30	1	6	4.5	1	25	40	6
80 Micron Water Washable Clear	Clear	5	40	1	6	6	1	25	40	6
100 Micron Water Washable	All Color	5	45	1	6	5	1	25	40	6
100 Micron Water Washable Clear	Clear	5	50	1	6	7	1	25	40	6
20 Micron Rubber	Black	5	20	1	6	5	1	25	40	6
35 Micron Rubber	Black	5	30	1	6	7	1	25	40	6
50 Micron Rubber	Black	5	40	1	6	10	1	25	40	6
80 Micron Rubber	Black	5	54	1	6	14	1	25	40	6
100 Micron Rubber	Black	5	60	1	6	18	1	25	40	6
20 Micron Castable	Green	5	20	1	6	5	1	25	40	6
35 Micron Castable	Green	5	30	1	6	7	1	25	40	6
50 Micron Castable	Green	5	40	1	6	10	1	25	40	6
80 Micron Castable	Green	5	54	1	6	14	1	25	40	6
100 Micron Castable	Green	5	60	1	6	18	1	25	40	6